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APPLICATION FOR LETTERS PATENT

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT PETER M. DUSSINGER, a resident of Lititz, Pennsylvania, and THOMAS L. MYERS, a resident of Lititz, Pennsylvania, both citizens of the United States of America, have invented certain new and useful improvements in an

## INTEGRATED CIRCUIT HEAT PIPE HEAT SPREADER

WITH THROUGH MOUNTING HOLES

of which the following is a specification:

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BACKGROUND OF THE INVENTION

2 This invention relates generally to active solid state  
3 devices, and more specifically to a heat pipe for cooling an  
4 integrated circuit chip, with the heat pipe designed to be held  
5 in direct contact with the integrated circuit.

6 As integrated circuit chips decrease in size and increase  
7 in power, the required heat sinks and heat spreaders have grown  
8 to be larger than the chips. Heat sinks are most effective  
9 when there is a uniform heat flux applied over the entire heat  
10 input surface. When a heat sink with a large heat input  
11 surface is attached to a heat source of much smaller contact  
12 area, there is significant resistance to the flow of heat along  
13 the heat input surface of the heat sink to the other portions  
14 of the heat sink surface which are not in direct contact with  
15 the contact area of the integrated circuit chip. Higher power  
16 and smaller heat sources, or heat sources which are off center  
17 from the heat sink, increase the resistance to heat flow to the  
18 balance of the heat sink. This phenomenon can cause great  
19 differences in the effectiveness of heat transfer from various  
20 parts of a heat sink. The effect of this unbalanced heat  
21 transfer is reduced performance of the integrated circuit chip  
22 and decreased reliability due to high operating temperatures.

23 The brute force approach to overcoming the resistance to  
24 heat flow within heat sinks which are larger than the device

1 being cooled is to increase the size of the heat sink, increase  
2 the thickness of the heat sink surface which contacts the  
3 device to be cooled, increase the air flow which cools the heat  
4 sink, or reduce the temperature of the cooling air. However,  
5 these approaches increase weight, noise, system complexity, and  
6 expense.

7 It would be a great advantage to have a simple, light  
8 weight heat sink for an integrated circuit chip which includes  
9 an essentially isothermal surface even though only a part of  
10 the surface is in contact with the chip, and also includes a  
11 simple means for assuring intimate contact with the integrated  
12 circuit chip to provide good heat transfer between the chip and  
13 the heat sink.

14 SUMMARY OF THE INVENTION

15 The present invention is an inexpensive heat pipe heat  
16 spreader for integrated circuit chips which is of simple, light  
17 weight construction. It is easily manufactured, requires  
18 little additional space, and provides additional surface area  
19 for cooling the integrated circuit and for attachment to heat  
20 transfer devices for moving the heat away from the integrated  
21 circuit chip to a location from which the heat can be more  
22 easily disposed of. Furthermore, the heat pipe heat spreader  
23 is constructed to assure precise flatness and to maximize heat  
24 transfer from the heat source and to the heat sink, and has

1 holes through its body to facilitate mounting.

2       The heat spreader of the present invention is a heat pipe  
3 which requires no significant modification of the circuit board  
4 or socket because it is held in intimate contact with the  
5 integrated circuit chip by conventional screws attached to the  
6 integrated circuit mounting board. This means that the  
7 invention uses a very minimum number of simple parts.  
8 Furthermore, the same screws which hold the heat spreader  
9 against the chip can also be used to clamp a finned heat sink  
10 to the opposite surface of the heat spreader.

11      The internal structure of the heat pipe is an evacuated  
12 vapor chamber with a limited amount of liquid and includes a  
13 pattern of spacers extending between and contacting the two  
14 plates or any other boundary structure forming the vapor  
15 chamber. The spacers prevent the plates from bowing inward,  
16 and therefore maintain the vital flat surface for contact with  
17 the integrated circuit chip. These spacers can be solid  
18 columns, embossed depressions formed in one of the plates, or a  
19 mixture of the two. Porous capillary wick material also covers  
20 the inside surfaces of the heat pipe and has a substantial  
21 thickness surrounding the surfaces of the spacers within the  
22 heat pipe, thus forming pillars of porous wick surrounding the  
23 supporting spacers. The wick material therefore spans the  
24 space between the plates in multiple locations.

1       The spacers thus serve important purposes. They support  
2 the flat plates and prevent them from deflecting inward and  
3 distorting the plates to deform the flat surfaces which are  
4 required for good heat transfer. The spacers also serve as  
5 critical support for the portions of the capillary wick which  
6 span the internal space between the plates. The capillary wick  
7 pillars which span the space between the plates provide a  
8 gravity independent characteristic to the heat spreader, and  
9 the spacers around which the wick pillars are located assure  
10 that the capillary wick is not subjected to destructive  
11 compression forces.

12      The spacers also make it possible to provide holes into and  
13 through the vapor chamber, an apparent inconsistency since a  
14 heat pipe vacuum chamber is supposed to be vacuum tight. This  
15 is accomplished by bonding the spacers, if they are solid, to  
16 both plates of the heat pipe, or, if they are embossed in one  
17 plate, bonding the portions of the depressions which contact  
18 the opposite plate to that opposite plate. With the spacer  
19 bonded to one or both plates, a through hole can be formed  
20 within the spacer and it has no effect on the vacuum integrity  
21 of the heat pipe vapor chamber, from which the hole is  
22 completely isolated.

23      An alternate embodiment of the invention provides the same  
24 provision for mounting the heat pipe heat spreader with simple

1 screws even when the heat pipe is constructed without internal  
2 spacers. This embodiment forms the through holes in the solid  
3 boundary structure around the outside edges of the two plates.  
4 This region of the heat pipe is by its basic function already  
5 sealed off from the vapor chamber by the bond between the two  
6 plates, and the only additional requirement for forming a  
7 through hole within it is that the width of the bonded region  
8 be larger than the diameter of the hole. Clearly, with the  
9 holes located in the peripheral lips, the heat pipe boundary  
10 structure can be any shape.

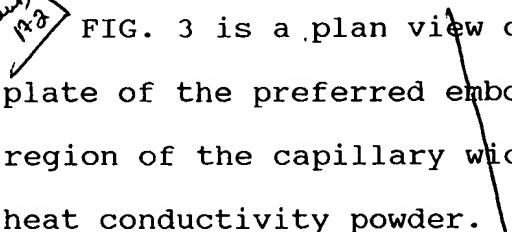
11 Another alternate embodiment of the invention provides for  
12 improved heat transfer between the integrated circuit chip and  
13 the heat pipe heat spreader. This is accomplished by using a  
14 different capillary wick material within the heat pipe at the  
15 location which is directly in contact with the chip. Instead  
16 of using the same sintered copper powder wick which is used  
17 throughout the rest of the heat pipe, the part of the wick  
18 which is on the region of the heat pipe surface which is in  
19 contact with the chip is constructed of higher thermal  
20 conductivity sintered powder. Such powder can be silver,  
21 diamond, or many other materials well known in the art. This  
22 provides for significantly better heat transfer in the most  
23 critical heat transfer area, right at the integrated circuit  
24 chip.

1       The present invention thereby provides a heat pipe with  
2 superior heat transfer characteristics, and the simplest of all  
3 mounting devices, just several standard screws.

4    BRIEF DESCRIPTION OF THE DRAWINGS

5       FIG. 1 is a cross section view of the preferred embodiment  
6 of the heat pipe of the invention with through holes through  
7 its vapor chamber and in contact with a finned heat sink.

8       FIG. 2 is a cross section view of an alternate embodiment  
9 of the heat pipe of the invention with through holes in the  
10 peripheral lips and in a depression in one plate.

11       FIG. 3 is a plan view of an internal surface the contact  
12 plate of the preferred embodiment of the invention showing the  
13 region of the capillary wick constructed of sintered higher  
14 heat conductivity powder.

15    DETAILED DESCRIPTION OF THE INVENTION

16       FIG. 1 is a cross section view of the preferred embodiment  
17 of a flat plate heat pipe 10 of the invention with through  
18 holes 12 through its vapor chamber 14 and in contact with  
19 finned heat sink 16.

20       Heat pipe 10 is constructed by forming a boundary structure  
21 by sealing together two formed plates, contact plate 18 and  
22 cover plate 20. Contact plate 18 and cover plate 20 are sealed  
23 together at their peripheral lips 22 and 24 by conventional  
24 means, such as soldering or brazing, to form heat pipe 10.

1 Heat pipe 10 is then evacuated to remove all non-condensable  
2 gases and a suitable quantity of heat transfer fluid is placed  
3 within it. This is the conventional method of constructing a  
4 heat pipe, and is well understood in the art of heat pipes.

5 The interior of heat pipe 10 is, however, constructed  
6 unconventionally. While contact plate 18 is essentially flat  
7 with the exception of peripheral lip 24, cover plate 20  
8 includes multiple depressions 26. Depressions 26 are formed  
9 and dimensioned so that, when contact plate 18 and cover plate  
10 are joined, the flat portions of depressions 26 are in  
11 contact with inner surface 28 of contact plate 18. Depressions  
12 26 thereby assure that the spacing between contact plate 18 and  
13 cover plate 20 will be maintained even though pressure  
14 differentials between the inside volume of heat pipe 10 and the  
15 surrounding environment might otherwise cause the plates to  
16 deflect toward each other.

17 Heat pipe 10 also includes internal sintered metal  
18 capillary wick 30 which covers the entire inside surface of  
19 contact plate 18. As is well understood in the art of heat  
20 pipes, a capillary wick provides the mechanism by which liquid  
21 condensed at the cooler condenser of a heat pipe is transported  
22 back to the hotter evaporator where it is evaporated. The  
23 vapor produced at the evaporator then moves to the condenser  
24 where it again condenses. The two changes of state, evaporation

1 at the hotter locale and condensation at the cooler site, are  
2 what transport heat from the evaporator to the condenser.

3 In the present invention, heat pipe 10 also has capillary  
4 wick pillars 32 which bridge the space between contact plate 18  
5 and cover plate 20. Pillars 32 thereby interconnect cover  
6 plate 16 and contact plate 14 with continuous capillary wick.  
7 This geometry assures that, even if heat pipe 10 is oriented so  
8 that cover plate 16 is lower than contact plate 14, liquid  
9 condensed upon inner surface 34 of cover plate 20 will still be  
10 in contact with capillary pillars 32. The liquid will  
11 therefore be moved back to raised surface 28 which functions as  
12 the evaporator because it is in contact with a heat generating  
13 integrated circuit (not shown). Capillary pillars 32 are  
14 wrapped around and supported by depressions 26, which prevents  
15 the structurally weaker capillary pillars 32 from suffering any  
16 damage.

17 FIG. 1 also shows frame 36 which is typically used to  
18 surround and protect heat pipe 10. Frame 34 completely  
19 surrounds heat pipe 10 and contacts lip 24 of contact plate 18.  
20 When heat pipe 10 is used to cool an integrated circuit chip  
21 (not shown) which is held against contact plate 18, cover plate  
22 20 is held in intimate contact with fin plate 38, to which fins  
23 16 are connected. The entire assembly of heat pipe 10, frame  
24 34, and fin plate 38 is held together and contact plate 18 is

1 held against an integrated circuit chip by conventional screws  
2 40, shown in dashed lines, which are placed in holes 42 in fin  
3 plate 38 and through holes 12 in heat pipe 10, and are threaded  
4 into the mounting plate (not shown) for the integrated circuit  
5 chip.

6 Holes 12 penetrate heat pipe 10 without destroying its  
7 vacuum integrity because of their unique location. Holes 12  
8 are located within sealed structures such as solid columns 44,  
9 and since columns 44 are bonded to cover plate 20 at locations  
10 46, holes 12 passing through the interior of columns 44 have no  
11 affect on the interior of heat pipe 10.

12 The preferred embodiment of the invention has been  
13 constructed as heat pipe 10 as shown in FIG. 1. This heat pipe  
14 is approximately 3.0 inches by 3.5 inches with a total  
15 thickness of .200 inch. Cover plate 20 and contact plate 18  
16 are constructed of OFHC copper .035 inch thick, and depressions  
17 26 span the .100 inch height of the internal volume of heat  
18 pipe 10. The flat portions of depressions 26 are .060 inch in  
19 diameter. Capillary wick 30 is constructed of sintered copper  
20 powder and averages .040 inch thick. Columns 44 have a .250  
21 inch outer diameter, and holes 12 are .210 in diameter.

22 FIG. 2 is a cross section view of an alternate embodiment  
23 of the flat plate heat pipe 11 of the invention with through  
24 holes 48 located within peripheral lips 22 and 24 of the heat

1 pipe and hole 50 shown in another sealed structure, one of the  
2 depressions 26. The only requirement for forming hole 50  
3 within a depression 26 is that the bottom of depression 26 must  
4 be bonded to inner surface 28 of contact plate 18 to prevent  
5 loss of vacuum within the heat pipe. Of course, the region of  
6 the peripheral edges is also a sealed structure since bonding  
7 between lips 22 and 24 is inherent because heat pipe 11 must be  
8 sealed at its edges to isolate the interior from the outside  
9 atmosphere.

10 *Aut P1* The only differences between heat pipe 11 of FIG. 2 and  
11 heat pipe 10 of FIG. 1 are that finned heat sink 16 is not  
12 shown in FIG. 2, lips 22 and 24 are slightly longer in FIG. 2  
13 to accommodate holes 48, and hole 50 is shown. In fact,  
14 through holes 12 shown in FIG. 12 are also included in FIG. 2.  
15 Although it is unlikely that holes 12, holes 48, and hole 50  
16 would be used in the same assembly, manufacturing economies may  
17 make it desirable to produce all the holes in every heat pipe  
18 so that the same heat pipe heat spreader can be used with  
19 different configurations of finned heat sinks. The unused sets  
20 of holes have no effect on the operation or benefits of the  
21 invention.

22 FIG. 3 is a plan view of the internal surface of the  
23 contact plate 18 of heat pipe 10 of the invention showing  
24 region 31 of capillary wick 30. Region 31 is constructed of

1 sintered silver powder. While the balance of capillary wick 30  
2 is conventional sintered metal such as copper, region 31 of  
3 capillary wick 30, which is on the opposite surface of contact  
4 plate 18 from the integrated circuit chip (not shown), is  
5 formed of powdered silver. The higher thermal conductivity of  
6 silver yields significantly better heat conduction through  
7 region 31 of the wick 30, and thereby reduces the temperature  
8 difference between the integrated circuit chip and the vapor  
9 within heat pipe 10. This reduction of temperature difference  
10 directly affects the operation of heat pipe 10, and essentially  
11 results in a similar reduction in the operating temperature of  
12 the chip.

13 The invention thereby furnishes an efficient means for  
14 cooling an integrated circuit and does so without the need for  
15 larger heat spreaders which not only add weight but also do not  
16 transfer heat away from the integrated circuit as efficiently  
17 as does the heat pipe of the invention.

18 It is to be understood that the form of this invention  
19 as shown is merely a preferred embodiment. Various changes  
20 may be made in the function and arrangement of parts;  
21 equivalent means may be substituted for those illustrated  
22 and described; and certain features may be used  
23 independently from others without departing from the spirit  
24 and scope of the invention as defined in the following

1 claims. For example, through holes could also penetrate heat  
2 pipe boundary structures with curved surfaces or heat pipe  
3 boundary structures with offset planes which create several  
4 different levels for contact with heat sources or heat sinks.

5 What is claimed as new and for which Letters patent of  
6 the United States are desired to be secured is:

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